



Automating with STEP 7 in STL and SCL: Programmable Controllers SIMATIC S7- 300/400

By Hans Berger

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SIMATIC is the worldwide established automation system for implementing industrial control systems for machines, manufacturing plants and industrial processes. Relevant open-loop and closed-loop control tasks are formulated in various programming languages with the programming software STEP 7. Now in its third edition, this book introduces Version 5.3 of the programming software STEP 7. It describes elements and applications of the text-oriented programming languages STL (statement list) and SCL (structured control language) for use with both SIMATIC S7-300 and SIMATIC S7-400. It is aimed at all users of SIMATIC S7 controllers. First-time users are introduced to the field of programmable controllers, while advanced users learn about specific applications of the SIMATIC S7 automation system. The accompanying disk contains all programming examples found in the book - and even a few extra examples - as archived block libraries. After retrieving the archives in STEP 7, the examples can be viewed, copied to projects and tested in STL and SCL.

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Editorial Review

Review

"A must for the person using Siemens PLC's. This is the book for the beginner or for the experienced Siemens S7 Programmer. Book covers the things you need to know or reference when programming." (Richard H. Quick, USA; Amazon 02/2008)

"Automating with S7...STL/SCL" is a reference book for any EXPERT programmer using Siemens S7 PLC's. Hans Berger, the author, is the "father" of S7 PLC family (in a technical way). If you want to reach the EXPERT level, YOU MUST HAVE THIS BOOK!!!...." (ValRo, USA; Amazon, 06/2008)

From the Back Cover

Automating with STEP 7 in STL and SCL.

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Content

System overview: SIMATIC S7 and STEP 7 . Programming languages SATL and SCL . data types . binary and digital STL operations . Program flow control . program execution . indirect addressing in STL . SCL control statements . SCL standard functions . S5/S7 converters.

About the Author

Hans Berger is a very experienced developer of automation systems and software and a most successful author of technical books. He has published more than 30 books on automation technology. Including all editions in English, German and Spanish, his total book record comprises more than 70 editions.

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